

Work Order ID 125488

125488

Page 1

Thursday, October 09, 2014 11:41:28 AM

Item ID: D2732-030 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Rubber Cushion - 30" (Replaces P/N G13013-4)
 Start Date: 10/9/2014 Start Qty: 150.00 ***150*** Cust Item ID:
 Required Date: 10/9/2014 Req'd Qty: 150.00 ***150*** Customer:
 Reference:

Approvals: Process Plan: MLS Date: 14-10-09 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2732	Rev B1

100		0.00							
100									
Packaging	Memo	0.00							
Packaging	Cut as per dwg								

ISO

DAS
06
9-89

JAN 30 2015

110	QC6- Inspect dimensions to drawing	0.00							
110									
QC	Memo	0.00							
Quality Control									

ISO

DAS
38
9-89

JAN 30 2015

120	Identify as per dwg & Stock Location: <u>PKG 16</u>	0.00							
120									
Packaging	Memo	0.00							
Packaging									

ISO

DAS
06
9-89

JAN 30 2015

Work Order ID 125488***125488***

Page 2

Thursday, October 09, 2014 11:41:28 AM

Item ID: D2732-030 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Rubber Cushion - 30" (Replaces P/N G13013-4)
Start Date: 10/9/2014 Start Qty: 150.00 ***150*** Cust Item ID:
Required Date: 10/9/2014 Req'd Qty: 150.00 ***150*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

MLJ 15-01-30
MF 15-1-30

Picklist Print

Page 1

Thursday, October 09, 2014 11:41:33 AM

Work Order ID: 125488

125488

Parent Item: D2732-030

D2732-030

Parent Item Name: Rubber Cushion - 30" (Replaces P/N G13013-4)

Start Date: 10/9/2014

Required Date: 10/9/2014

Start Qty: 150.00

Required Qty: 150.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2732		Manufactured	No			100	f	887.8000	0.25	40			DA6 06 9-89
D2732									**				
Rubber Extrusion													

Location

Loc Qty

Loc Code

ST410

0.25

107346

0.25

ST415

887.55

117118

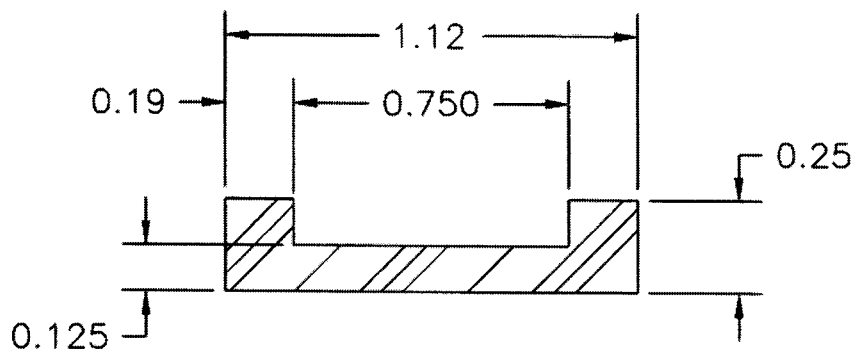
887.55

JAN 30 2015



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
BI	<i>ff up</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
98/03/06 KE



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

14-10-05
NO. 125488415
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003